



DIGITALLY PRINTED  
JACKETS & PANTS



Individually fully printed ski jackets and pants. A development sprung from years of experience in digitally printing race bibs, gate panels and race suits.

Virtually everything printable on your home computer printer, can be printed onto our garments. The only limitation is your imagination!

It is however, no easy task to develop such own fully printed garment print design. The garments consist of many parts. If it would have been easy, this would have been done long time ago! Contact your local representative for more information and help.



B628b- Print.  
BA518b Print/2Bk/2Bk/CBk.

**B628b-**, Shell jacket in 3-layer fabric with water resistant zippers, chest pockets, side pockets, inside pocket and key card pocket. Snap attachment for optional B691b-/B692b hood.  
 Sizes: Unisex XS-XXL.



B679b, Print & B468 2Bk/2Bk/Bk

**B628Wb-**, Ladies cut model of B628b-.  
 Sizes: XS-L.

**B678b-**, Kids model of B628b-.  
 Sizes: 110-170.



B628b-, B691b & B610b- Print

**B610b-**, Shell pant in 3-layer fabric with full size zips. No pockets or snow cuffs. Optional B299 add-on suspenders.  
 Sizes: Unisex XS-XXL, where S-XL can be ordered with extra long or extra short leg lengths (+/- 5cm).

**B610Wb-**, Ladies cut model of B610b-.  
 Sizes: XS-L.

**B660b-**, Kids model of B610b-.  
 Sizes: 110-170.

**B629b**, Insulated jacket in 2-layer fabric with function liner, water resistant zippers, chest pockets, side pockets, inside pocket and key card pocket. Snap attachment for optional B691b-/B692b hood.  
 Sizes: Unisex XS-XXL.



B629b Print & BA518SPb Print/Print/2Bk/CBk

**B629Wb**, Ladies cut model of B629b.  
 Sizes: XS-L.

**B679b**, Kids model of B629b, but with regular liner.  
 Sizes: 110-170.



B679b & B661b Print

**B611b**, Insulated pant in 2-layer fabric with full side zips, side pockets and snow cuffs. Optional B299 add-on suspenders.  
 Sizes: Unisex XS-XXL, where S-XL can be ordered with extra long or extra short leg lengths (+/- 5cm).

**B611Wb**, Ladies cut model of B611b.  
 Sizes: XS-L.

**B661b**, Kids model of B611b.  
 Sizes: 110-170.

**B691b-**, Snap-on hood.

**B692b-**, Insulated snap-on hood.  
 Sizes:  
 130 (fits jackets 110-140).  
 160 (fits jackets 150-170).  
 S (fits jackets XS-M).  
 XL (fits jackets L-XXXL).



**B299**, Add on suspenders. Fits all our pants and shorts. Attaches easy to garments in belt loops.

Sizes:  
 130cm (fits pants 110-150)  
 170cm (fits pants 160-M).  
 220cm (fits pants L-XXL).



B628b- Print & BA518SP 2Bk/2Bk/2Bk/CBk



B628b- Print

**B613b**, Insulated pant in 2-layer fabric in "pull-on" version (no side zips), with function liner, side pockets and snow cuffs.

**B613Wb**, Ladies cut model of B613b.  
 Sizes: XS-L.

B629b, B692b &amp; B613b Print

B628b-  
Print

Important note! Digital printed garments are not as fading resistant as those made of dyed fabric. Since ink is only applied to fabric surface, a denim like look can soon appear (as a result of white fibers being pulled up to the fabric surface). Especially on dark prints.



Digital printed garments on pages 4-6 can be ordered unprinted too, in standard dyed fabrics.



#B629 2RB/2RB/2RB

2FY

2FO

2FP

2FG

2Pu

2Bk

2Gr

2Wh

2NB

2RB

2SB

2Rd

2Or

2Ye

2Gn



#B628- 3FO/2FO/3NB



#B610- 3FO

**B628-**, same jacket as B628b-, but unprinted.

**B629**, same jacket as B629b-, but unprinted.

**B678-**, kids jacket same as B678b-, but unprinted.

**B679**, same kids jacket as B679b-, but unprinted.

**B610-**, same pant as B610b-, but unprinted.

**B611**, same pant as B611b-, but unprinted.

**B660-**, same kids pant as B660b-, but unprinted.

**B661**, same kids pant as B661b-, but unprinted.



B678b- &amp; B660b- Print



B628b-, B691b &amp; B613b Print



# Customizing Beyond-X clothing

All Beyond-X clothing can, in one way or another, be customized. It can be by custom coloration, prints, embroideries, patches, and so on. All jackets and pants can be custom colored your own way, according to a system where garments are divided into areas, where you select color of each area. That means thousands, sometimes millions, possible color ways of a garment.

Palette here shows available colors. In our web site [www.beyondx.com](http://www.beyondx.com) you can select "ColorLab" and play with coloration online. Just click color and area, and you can see the result directly on screen.

In addition, many of our models can include prints. Coloration, pattern and logos, everything is printed in one operation.

We also have in-house embroidery and patch service department. Send embroidery programs and patches to us with instructions. We apply and tape backing for water resistance, before garment is assembled.

Contact us for more info.

### 2-ply MAX

<b>2FY</b> Fluorescent Yellow	<b>2FO</b> Fluorescent Orange	<b>2FP</b> Fluorescent Pink	<b>2FG</b> Fluorescent Green	<b>2Pu</b> Purple
<b>2Bk</b> Black	<b>2CG</b> Cool Gray	<b>2Wh</b> White	<b>2NB</b> Navy Blue	<b>2RB</b> Royal Blue
<b>2SB</b> Sky Blue	<b>2Rd</b> Red	<b>2Or</b> Orange	<b>2Ye</b> Yellow	<b>2Gn</b> Green

### 3-ply MAX

<b>3FY</b> Fluorescent Yellow	<b>3FO</b> Fluorescent Orange	<b>3FP</b> Fluorescent Pink	<b>3FG</b> Fluorescent Green	<b>3Pu</b> Purple
<b>3Bk</b> Black	<b>3CG</b> Cool Gray	<b>3Wh</b> White	<b>3NB</b> Navy Blue	<b>3RB</b> Royal Blue
<b>3SB</b> Sky Blue	<b>3Rd</b> Red	<b>3Or</b> Orange	<b>3Ye</b> Yellow	<b>3Gn</b> Green

### Piping (Optional)

<b>Bk</b> Black	<b>Gr</b> Gray	<b>Wh</b> White	<b>Ry</b> Royal	<b>LB</b> Light Blue
<b>Sc</b> Scarlet	<b>Or</b> Orange	<b>Ye</b> Yellow	<b>Pu</b> Purple	<b>SR</b> Silver Reflex
<b>FY</b> Fluorescent Yellow	<b>FO</b> Fluorescent Orange	<b>FP</b> Fluorescent Pink	<b>FG</b> Fluorescent Green	<b>FR</b> Fluorescent Red



**ColorLab**

**BA550 ColorLab**

Select jacket/pant color area, followed by clicking your fabric color choice.

Fabric area: 1 2 3 4 5

<b>Bk</b> Black	<b>2SB</b> Sky Blue
<b>2CG</b> Cool Gray	<b>2Pu</b> Purple
<b>2Wh</b> White	<b>2FY</b> Fluorescent Yellow
<b>2Rd</b> Red	<b>2FO</b> Fluorescent Orange
<b>2Or</b> Orange	<b>2FP</b> Fluorescent Pink
<b>2Ye</b> Yellow	<b>2FG</b> Fluorescent Green
<b>2NB</b> Navy	<b>2Gn</b> Green
<b>2RB</b> Royal	

Shell fabrics: 2-Ply / Light

Select piping, followed by clicking your piping color choice.

Piping area: \*

<b>Bk</b> Black	<b>Pu</b> Purple
<b>Gr</b> Gray	<b>SR</b> Silver Reflex
<b>Wh</b> White	<b>FY</b> Fluorescent Yellow
<b>Sc</b> Scarlet	<b>FO</b> Fluorescent Orange
<b>Or</b> Orange	<b>FP</b> Fluorescent Pink
<b>Ye</b> Yellow	<b>FG</b> Fluorescent Green
<b>Ry</b> Royal	<b>FR</b> Fluorescent Red
<b>LB</b> Light Blue	<b>No Piping</b>

Select another model.

[Clean model] [Change]

BX202b-

Photo: Ateljé Änggatan

BX101b



BX202b-

Photo: Ateljé Änggatan



BX202b-

Photo: Ateljé Änggatan



These all-digital printed garments offer unlimited print design possibilities, on a high-performance stretch fabric. Jackets offer incorporated hood. Pants can have optional #B299 added. These garments are available as unlined shell in 3-layer fabric, as lined shell in 2-layer fabric, or with insulation with 2-layer fabric.



BX100b-

BX200b-



Photo: Ateljé Änggatan

BX201b

BX101b



BX201b

BX105b

**2-ply stretch fabric, none insulated, all digital printed shell garments with function lining fabric.**

**BX202b-** Hip-length shell ski jacket with all water-resistant zippers, 2 chest pockets, one inside pocket, 2 side pockets and incorporated hood. None insulated, 2-ply stretch fabric. Unisex sizes XS-XXL.

**BX202Wb-** Ladies cut of BX202b-. Sizes: XS-XL.

**BX272b-** Kids size version of BX202b-. Sizes: 110-170.

**BX102b-** Partly side-zip shell 2-ply fabric pant with two cargo pockets and 2 side pockets. Snow-cuffs, no insulation. Unisex sizes XS-XXL.

**BX102Wb-** Ladies cut version of BX102b-. Sizes: XS-XL.

**BX104b-** Full side-zip shell 2-ply fabric pant with two cargo pockets and 2 side pockets. Snow-cuffs, no insulation. Unisex sizes XS-XXL where S-XL are also available in 4cm shorter or longer leg length.

**BX104Wb-** Ladies cut version of BX104b-. Sizes: XS-XL.

**BX264b-** Kids size version of BX104b-. Sizes: 110-170.

**2-ply stretch fabric, insulated, all digital printed garments with function lining fabric.**

**BX201b** Hip-length insulated ski jacket with all water-resistant zippers, 2 chest pockets, one inside pocket, 2 side pockets and incorporated hood and 2-ply stretch fabric. Unisex sizes XS-XXL.

**BX201Wb** Ladies cut version of BX201b. Sizes: XS-XL.

**BX271b** Kids size version of BX201b. Sizes: 110-170.

**BX101b** Partly side-zip shell 2-ply fabric insulated pant with two cargo pockets and 2 side pockets. Snow-cuffs. Unisex sizes XS-XXL where S-XL are also available in 4cm shorter or longer leg length.

**BX101Wb** Ladies cut version of BX101b. Sizes: XS-XL.

**BX105b** Full side-zip insulated 2-ply fabric pant with two cargo pockets and 2 side pockets. Snow-cuffs. Unisex sizes XS-XXL, where S-XL are available also in 4cm shorter or longer leg length.



BX200b-

BX104b-

**B299** pant suspenders are optional.

BX100b- & BX200b-

**3-ply stretch fabric, none insulated, none lined, all digital printed shell garments.**

**BX200b-** Hip-length shell ski jacket with all water-resistant zippers, 2 chest pockets, one inside pocket, 2 side pockets and incorporated hood. None insulated, 3-ply stretch fabric. Unisex sizes XS-XXL.

**BX200Wb-** Ladies cut version of BX200b-. Sizes: XS-XL.

**BX100b-** Partly side-zip shell 3-ply fabric pant with two cargo pockets and 2 side pockets. No snow-cuff, no insulation. Unisex sizes XS-XXL.

**BX100Wb-** Ladies cut version of BX100b-. Sizes: XS-XL.

**BX105Wb** Ladies cut version of BX105b. Sizes: XS-XL.

**BX165b** Kids size version of BX105b. Sizes: 110-170.

All of these styles will also be available in solid dyed fabric (1 color, none printed), with same article # (remove "b", that indicates digital printed garment).

Important note! Digital printed garments are not as fading resistant as those made of dyed fabric. Since ink is only applied to fabric surface a denim like look can soon appear, resulting from below white fibers being pulled up to the fabric surface, especially on dark prints.



BX201W

BX101W



## PART PRINTED JACKETS & PANTS

All our jackets in page 12-13 can also be partially custom printed.

A cost effective way of adding logos and a personal touch. Main part of jacket is made from regular dyed fabrics.

### B225b

Same as B225 in page 12, in partially printed version. Also as ladies model B225Wb and kids B275b.



### B225b

2Rd/Print/2Bk/Print/2Bk/Wh/LB

### B227b

Same as B227 in page 12, in partially printed version. Also as ladies model B227Wb and kids B277b.



### B226b

Same as B226 in page 13, in partially printed version. Also as ladies model B226Wb and kids B276b.



### B227b

2Bk/2Bk/Print/2Bk/2Bk/Wh

All pants in this page spread can also be ordered in "b" version, where small area on knee is printed.



### B226b

2Rd/2Bk/Print/2Wh/LB



B225b 2FY/Print/2Bk/Print/2Bk/Bk/Bk  
BA518SP 2Bk/2Bk/2Bk/CBK



B227b 3Wh/2Bk/Print/2Rd/2Bk/Bk

B418 3Wh/2Rd/Bk



## PANTS

### B414

2RB/2SB/Wh/Wh



### B415

2Bk/2FO/Wh/--



### B414W

2FO/2FO/Bk/Bk



### B415W

2FP/2BK/--



### B464

2FG/2FG/Wh/--



**B414 Unisex Pant**

Unisex insulated waist pant with full side zips, belt and softshell waist. Fully taped seams, side pockets, snow cuffs and scuff guards.

**Sizes:** XS-XXL, where S-XL can be ordered with extra long or extra short leg lengths (+/-5cm).

**B414W Ladies Pant**

Same as B414, but in ladies cut. **Sizes:** XS-L.

**B415 Unisex Pant**

Pull-on pant. Same as B414, but no side zips.

**B415W Ladies Pant**

Pull-on pant. Same as B414W, but no side zips.

**B464 Kids Pant**

Insulated kids waist pant with full side zips, belt and softshell waist. Fully taped seams, side pockets, snow cuffs and scuff guards. **Sizes:** 110-170.

**B299 Add on Suspenders**

Black suspenders that fits all our pants and shorts. Attached to garments with the belt loops.

**Sizes:**

130cm (fits pants 110-150)

170cm (fits pants 160-M)

220cm (fits pants L-XXL)

**B418 Unisex Pant**

Unisex insulated waist pant with full side zips, belt and softshell waist. Fully taped seams, side pockets, snow cuffs and scuff guards.

**Sizes:** XS-XXL, where S-XL can be ordered with extra long or extra short leg lengths (+/-5cm).

**B418W Ladies Pant**

Same as B414, but in ladies cut.

**Sizes:** XS-L.

**B419 Unisex Pant**

Pull-on pant. Same as B414, but no side zips.

**B419W Ladies Pant**

Pull-on pant. Same as B414W, but no side zips.

**B468 Kids Pant**

Insulated kids waist pant with full side zips, belt and softshell waist. Fully taped seams, side pockets, snow cuffs and scuff guards. **Sizes:** 110-170.

**B419R Unisex Pant**

Same as B419, but with extra Cordura knee reinforcement.

**B418**  
2Gn/2Rd/Wh



**B419**  
2Bk/2Bk/Wh



**B419R**  
2CG/CBk/Sc



**B419W**  
2Rd/2Wh/--



**B468**  
2Pu/2Bk/FP



B418 3Wh/3Rd/Bk  
Q30b Bk/\*Print



B299 - "Add on" suspenders







B291 2SB



## JACKETS

B227



2SB/2Bk/2Bk/2Bk/2Bk/Ye

B227 2Bk/2Bk/2Bk/2FP/2FP/Wh  
B418 2Bk/2FP/Wh**B227W Ladies jacket**

Ladies cut version of B227.

Sizes: XS-L



B227W

2Bk/2Bk/2Pu/2Pu/2Pu/FP

**B227 Unisex jacket**

Unisex hip-length insulated jacket with fully taped seams, side pockets, chest pockets, inside pocket, key-card pocket, goggle pocket, ventilation zips, adjustable cuffs, inside lycra cuffs and bottom draw cord adjustment. Snaps on collar for hood attachment, in two positions. Can be ordered with snow skirt (B227+).

Sizes: XS-XXL

**B277 Kids jacket**

Kids hip length insulated jacket with fully taped seams, side pockets, chest pockets, inside pocket and key-card pocket.

Sizes: 110-170

**B225 Unisex jacket**

Unisex hip-length insulated jacket with fully taped seams, side pockets, chest pockets, inside pocket, key-card pocket, goggle pocket, ventilation zips, adjustable cuffs, inside lycra cuffs and bottom draw cord adjustment. Snaps on collar for hood attachment, in two positions. Can be ordered with snow skirt (B225+).

Sizes: XS-XXL



B277

2Ye/2Ye/2Ye/2RB/2Wh/2Wh



B225 2Gn/2Rd/2Wh/2Wh/2Rd/Gn/Sc



B225W 3Wh/3Wh/2Pu/2Pu/2Pu/Bk/Bk



B226b 2Rd/2Rd/\*Print/3Wh/Wh  
BA518SP 2Bk/2Bk/2FY/CBk



B292 2Rd



B226



2Rd/2Bk/2CG/2Wh/LB



B226W



2FP/2FP/3Wh/2Bk/Bk



B276



2FO/2Bk/2FO/2Wh/Bk

### B291 Hood

#### B292 Insulated hood

Attaches to jackets with snaps.

#### Sizes:

130 (fits jackets 110-140)

160 (fits jackets 150-170)

S (fits jackets XS-M)

XL (fits jackets L-XXXL)

### B225W Ladies jacket

Ladies cut version of B225.

Sizes: XS-L

### B226 Unisex jacket

Unisex hip-length insulated jacket with fully taped seams, side pockets, chest pockets, inside pocket, key-card pocket, goggle pocket, ventilation zips, adjustable cuffs, inside lycra cuffs and bottom draw cord adjustment. Snaps on collar for hood attachment, in two positions. Can be ordered with snow skirt (B226+).

Sizes: XS-XXL

### B276 Kids jacket

Kids hip length insulated jacket with fully taped seams, side pockets, chest pockets, inside pocket and key-card pocket.

Sizes: 110-170

### B275 Kids jacket

Kids hip length insulated jacket with fully taped seams, side pockets, chest pockets, inside pocket and key-card pocket.

Sizes: 110-170

### B226W Ladies jacket

Ladies cut version of B226.

Sizes: XS-L



B275 2SB/2Bk/2Wh/2Wh/2Wh/Sc/Sc



Beyond-X jackets and pants are part of our team uniform program. Regardless if you are a private person, team or ski area, you can color your garment after your own mind, and order one single piece.

Reorders of exact same garments is possible for at least another three years, often up to five years.

Our uniforms are offered in kids and adult sizes, where some models are also available in ladies cut/sizes.

Uniforms can be ordered as shell or insulated, in 2- or 3-layer fabrics and some models can be partially custom printed.

Nowadays we also offer fully custom printed uniforms, see pages 4-9. Possibly, this is the most flexible ski uniform program in the world.

Individual coloration can be done in our online ColorLab at [www.beyondx.com](http://www.beyondx.com). For designs that includes own custom prints, contact your representative, for information and help.

Our light and flexible fabrics offer 20.000mm water resistance and 20.000g/m<sup>2</sup>/24h air permeability, in 2- or 3-layer fabrics.



Fully printed jacket B628b-  
Fully printed pant B611b



## SOFTSHELL

Our SoftShell jackets & vests are extrem all-round and comfortable. In standar colors, or fully printed.

### BF80b SoftShell Adult Jacket

Unisex Hip-length fully custom printed SoftShell jacket with two chest pockets, two side pockets, key-card pocket and radio monofone loops on shoulders. Also available as BF80Wb (ladies cut) and BF81b (slim fit).

Sizes: XS-XXL

### BF86b SoftShell Adult Vest

Unisex Hip-length fully custom printed SoftShell vest with two chest pockets, two side pockets and radio monofone loops on shoulders. Also available as BF86Wb (ladies cut) and BF87b (slim fit).

Sizes: XS-XXL

### BF47 SoftShell Vest

Unisex hip-length SoftShell vest with tight fit, in standar colors. One chestpocket.

Sizes: 110-150 & S-XXL

### BF52 SoftShell Adult Jacket

Unisex Hip-length SoftShell jacket in standard colors, with two chest pockets and two side pockets. Also available as BF53 (slim fit).

Sizes: XS-XXL

### BF52b SoftShell Adult Jacket

Same as BF52 but fully custom printed. Also available as BF53b (slim fit).

*All SoftShell garments on this page uses SoftShell & Fleece size table on page 82.*

SoftShell fabric standard colors:



BF80 SB/2Bk

BF80b \*Print/2Wh



BF86b SB/2Bk

BF86 \*Print/2Wh



BF47 SB



BF52 Bk/2Wh

BF52b \*Print/2Wh



Q30b Bk/\*Print

Quilted jackets with SoftShell sleeves/sides, now also available as vest. These are perfect all-round pieces for skiing and traveling. Warm, windproof, low air resistant and can take the impact from pole contact. Also good looking.

**Q30** Quilted jacket with standard color SoftShell sleeves/sides. Chest pocket, two side pockets and sleeve key-card pocket. Also as **Q31** (slim-fit version).

Sizes: XS-XXL

**Q80** Kids quilted jacket. Same features as Q30.

Sizes: 110-160

**Q30b** Quilted jacket with custom printed SoftShell sleeves/sides. Chest pocket, two side pockets and sleeve key-card pocket. Also as **Q31b** (slim-fit version).

Sizes: XS-XXL

**Q80b** Kids quilted jacket with custom printed sleeves/sides. Same features as Q30b.

Sizes: 110-160



Q30 Bk/FY

Q30 Rd/Ry

Q30 Wh/Bk

SoftShell fabric standard colors:



Quilted fabric stock colors:



Q30b/Q80b Bk/Print\*



Q30b/Q80b Nv/Print\*



Q30b Ry/Print\*

Q86 Bk/Bk



**Q36** Quilted vest with standard color SoftShell sides. Chest pocket and two side pockets.  
Sizes: XS-XXL

**Q86** Kids quilted vest. Same features as Q36.  
Sizes: 110-160

**Q36b** Quilted vest with custom printed SoftShell sides. Chest pocket and two side pockets.  
Sizes: XS-XXL

**Q86b** Kids quilted vest with custom printed sides. Same features as Q36b.  
Sizes: 110-160



Q36b Bk/Print



QUILTED  
JACKETS & VESTS

Q86b Bk/\*Print  
+ embroidery



RTG-garments are clothing to be worn over race suit. Made from elastic SoftShell fabric that offers some warmth, but mainly protects by blocking out wind. Makes training more like race-alike. With RTG you can train longer, before you need to go indoors for warmth.

BF50 Bk/Wh/2Bk

BF50 FY/Bk/2CG



BF50

Wh/Bk/2Bk

BF50 Rd/Ry/3Wh



CSFBF40

#### CSFBF40 Snowboard Soft-Shell jacket

Fully printed long jacket with inside lift ticket and phone pockets. Bottom drawcord adjustment.

Sizes: S-XL

#### BF50 RTG SoftShell Jacket

Hip-length SoftShell jacket with a tight fit. Two side pockets and two chest pockets.

Sizes: XXS-XXL

#### BF51 RTG SoftShell Jacket

Same as BF50, but partly custom printed.

#### BF50b RTG SoftShell Jacket

Same as BF50, but fully custom printed.

SoftShell fabrics standard colors:



BF50b  
BXR



#BF44  
FY



#BF55  
Rd/Bk/Wh



#BF56  
Ry/Print/Print

B299

**BF44 RTG SoftShell Shorts** with longer legs. Full leg-zip and a waist belt. Sizes: XXS-XXL.

**BF157 RTG SoftShell Shorts** with a tight fit. Full leg-zip and a waist belt. Sizes: XXS-XXL.

**BF55 RTG SoftShell Shorts** shorts. Full leg-zip and a waist belt. Sizes: XXS-XXL.

**BF56 RTG SoftShell Shorts** Same as BF55 but, partly digital custom printed.

**BF55b RTG SoftShell Shorts** Same as BF55, but fully digital custom printed.



BF157 Bk/Bk

**B299 Suspenders**  
Fits all our shorts (optional).



#BF157b  
Nv/Print



#BF48 Rd



#BF48b Printed

**BF48 RTG SoftShell Vest** Tight fitting Softshell vest with one chest pocket. Sizes: XXS-XXL.

**BF48b**, same as BF48, but all digital printed.

All garments on this page spread uses "Race suit and RTG" size table on page 82.



BF51  
BF56



BF50b  
BXR



BF50b  
BF56  
BR37





#BF157b



#BF50b



#BF50b



#BF47 Rd

#BF50b



#BF50b

#BF157b



#BF47b Print



**BF157b** Fully custom printed shorts. Same features as BF157 (on previous page).

**BF47 RTG SoftShell Vest** with collar and chest pocket. Sizes: 110-150 & S-XXL.

**BF47b**, same as BF47, but all digital printed.

BF47 uses size table "Jackets & pants" on page 82.

Beyond-X is the world's leading alpine race suit producer. In addition to our own race suits, we also produce for several competitors.

We were the first to offer digital sublimation printed suits almost 25 years ago. That today is the standard process.

From us you can order padded GS (removable pads), or none padded DH suits, regular fit or slim fit suits, FIS or none-FIS suits.

We have no order minimums. So, you can order one single suit in your individual print design. And it can be ordered and produced year around.

For years we have been working hard to resolve the most common race suit complaint, fabric pilling. Since a few years, both our FIS and none-FIS fabrics are of Low-pilling kind, that offer far greater resistance to fabric pilling, yet retaining great elasticity, fit and comfort.

- We offer standard print designs, available in several standard colorways.
- A Colorlab, where 6 standard designs can be color blocked from a standard color pallet.
- All the above suits can have logos added, for a small extra fee, provided proper instructions and logos in vector format (like .ai or .crd files), not pixel (like .png or low resolution .jpg files) format, are supplied.



**CUSTOM PRINT  
RACE SUITS**



#BXR43

#BXR43

Readymade print design.



BR43



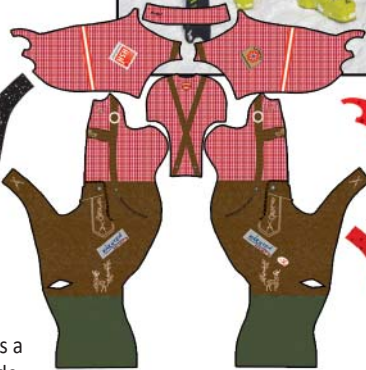
BR43



BR43



Visit to our office

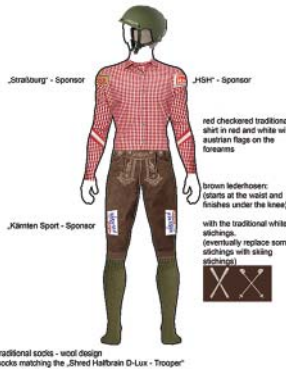


Ready-made print design

• The Colorlab designs can also be used as a base, from where alterations can be made, and logos be added. There will be a design fee for such work.

• And finally, completely own designs can be generated. Again, provided proper instructions and logos in vector format (like .ai or .crd files), not pixel (like .png or low resolution .jpg files) format, are supplied. Work on such designs will be charged / hour.

Suit Design No. 1 / Richi Leitgeb



Own ready-made designs, made well enough to be used in production, will not be charged any development charge.

We can print essentially everything that our customers can print out on a regular computer printer. The difficulty lies in making placement fit on the 3D body of the athlete.

A clear idea and good instructions will be of great help.

Color preferences in Pantone Solid Coated color # (PMS #) will also be useful. These pages show only a few examples of print designs we have produced. And if the process started with a phone call, a photo of something in the design direction, written instructions, provided illustrations, or ready-made artwork.



Drawn illustration with written instructions.





BXR43  
Force C



BXR43  
Ballistic G  
Force C  
Hell C

For FIS suits, FIS advertising rules must be considered. No single sponsor logo shall exceed 100 cm<sup>2</sup>. The logo must fit inside a 100 cm<sup>2</sup> rectangle. Total surface of all sponsor markings shall not exceed 450 cm<sup>2</sup>. Remains 370 cm<sup>2</sup> once the three mandatory Beyond-X logos on the suit, have been deducted. No sponsor marking in the bib area.

All FIS suits are available in sizes S-XXXL, and none-FIS suits in sizes XXS-XXXL (See race suit size table on page 82).

**BR37** FIS GS suit (also available in SlimFit cut **BR237**).

**BR39** FIS DH suit.

**BR43** None-FIS GS suit (also available in SlimFit cut **BR243**).

**BR45** None-FIS DH suit.



Flower Power A



*Flower Power*



Force E



Force C



Force G



Force D



Force H



Force B



Force A



# New ColorLab



Our new race suit ColorLab makes it easy for someone that lacks computer graphic program, or the skills to generate own print graphic designs. Choose among 6 different print designs, and color-block them by choosing any of the 25 available standard colors, for each area of the design. By coloring 2 or 3 color ranges with the same color, some design objects will disappear.

The ColorLab could also help customers to make some headway when generating own print design, by using the ColorLab as a base, and then make alterations, add logos and/or other design elements.

To the left a Speed print design with added gradient and stars in color range 3. To the right a Raptor design with added logos, and different background pattern.



**Warning! All highly elastic fabrics pill. To minimize fabric pilling avoid contact with abrasive surfaces, such as Velcro.**



# B-stedt Polska Sp. z o.o.



What really sets Beyond-X apart from the rest is that we, as one of few brands, own our very own production facility B-stedt Polska.



Founded in 1999, this is the core of our operation, and is the reason why we can offer such incredible flexibility, wide product range, no order minimums, and great delivery reliability.



To operate a 70 employee operation is at times very demanding task to handle. However, being located inside EU, with almost all operations in-house, this offers unique advantages, that our competitors can only dream of!



Extremely short lead times, with no order minimums! This is something that normally does not exist! For products like race bibs or digital printed C-net, this is a key factor for success. We are simply in control, and not dependent of others.



The combination of digital printing and sewing is our specialty. We are a world leader producer of alpine race suit. We also produce these for a number of other brands. Today the factory also is producing far more than skiwear. Including slalom poles, Safety mattresses, kids ski area playground articles, safety and crowd-control fencing, signs, gate panels and luggage, to name a few.



Russia  
Paraski

Denmark  
Alpine

Norway  
SkiX

Australia  
BorderX

Lithuania  
SkiX

Canada  
SBX/PGS/PSL

Israel  
SkiX

Kazakhstan  
Alpine

Haiti  
Alpine

Canadian  
Boarder-X Team



# National Teams

Estonian  
Alpine

Saudi Arabia  
Alpine

South Africa  
Alpine

Sweden  
Paralympics

Ireland  
Alpine

Eritrea  
Alpine

Turkey  
Alpine

Scotland  
Alpine

Norway  
Telemark

Denmark  
Alpine

Sweden  
Speedski

Uzbekistan  
Paralympic

Malta  
Alpine

Togo  
Alpine

Argentina  
Alpine

Brazil  
Alpine

UK  
Telemark

Poland  
Paralympics

Armenia  
Alpine



Argentina Alpine Team members

